

Date: Thursday, 2/8/2007 12:04:55 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STRIKER PLATE
Job Number : 30680	
Estimate Number : 10589	
P.O. Number : <i>N/A</i>	Part Number : D2237
This Issue : 2/8/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2237 REVD1
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : D1
Previous Run : 28288	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 2/23/2007 Qty: 100 Um: Each
Checked & Approved By : <i>[Signature] 07.02.08</i>	
Comment : Est. C 02.05.11 Clarify IPP NG EST D 06.05.25 Waterjet EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S22GA	304/316 .032 Sheet
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Comment: Qty.: 0.0105 sf(s)/Unit Total : 1.0500 sf(s)

304/316 .032 Sheet

Batch: *M108159*

SAB 07/03/04

(100)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D

Dwg Rev: *D1*

Prog Rev: *D1*

SAB 07/03/04

[Signature] 07/03/06

(100)

(100)

(100)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAB 07/03/04

(100)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

07/03/05

(100)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

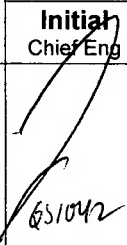

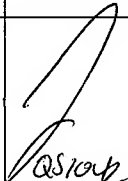

1-Form as per drawing

SAB 07/03/08

(100)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/03/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/03/04	2.0	Lost 22 pieces in tank because taps were not big enough	 05/10/42	Replace	07/03/04 SAD	 07/03/05	 05/10/42	 07/03/05

NOTE: Date & initial all entries

Date: Thursday, 2/8/2007 12:04:56 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 30680

Part Number: D2237

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/03/09

100

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/03/09 100

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/03/12 100

Job Completion



U 07.03.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

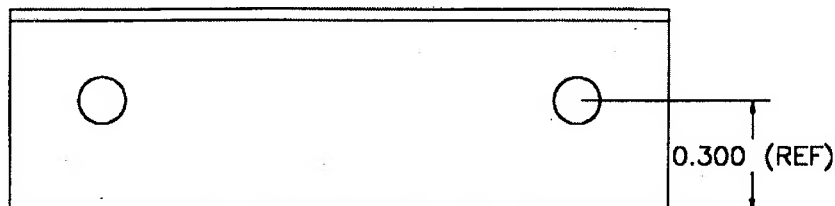
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

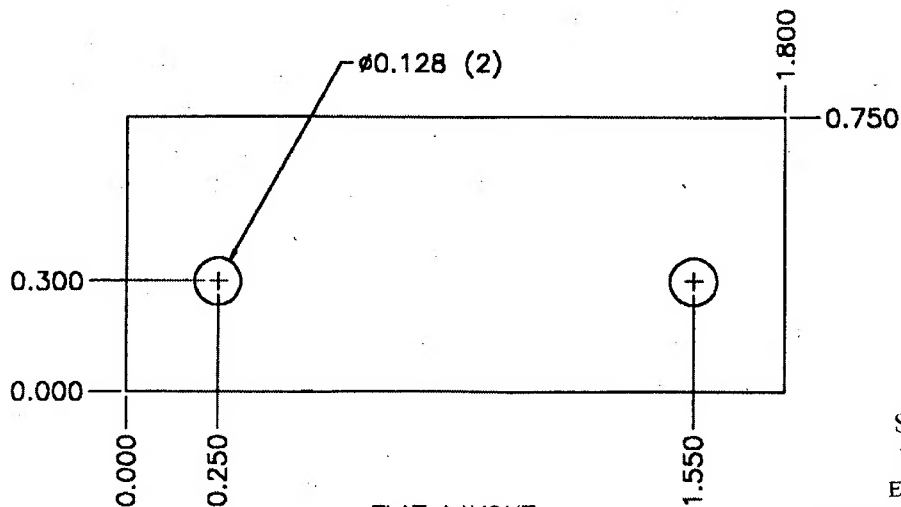
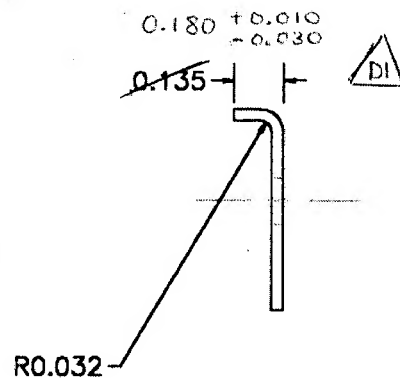


DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2237	REV. D SHEET 1 OF 1
DATE 94:10:25	TITLE STRIKER PLATE		SCALE 2:1
D1	04.06.15		UPDATE DIMENSION

RELEASED
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30680

MATERIAL: 304/316 SS, 0.034 THICK

